



Dart Hawkesbury
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D4695-6
Job Sheet 167156

Part No: D4695-6

Job Qty: 15 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	Sc
100	Waterjet	15 pcs		11/9/17	0.00	0.73	Waterjet1	Sc
110	QC	15 pcs		11/9/17	0.00	0.00	QC2	Sc
120	QC	15 pcs		11/9/17	0.00	0.00	QC8	38
130	Brake NC	15 pcs		11/9/17	0.00	1.52	Brake NC 2	Sc
150	QC	15 pcs		11/9/17	0.00	0.00	QC5	38
160	HandFinish	15 pcs		11/10/17	0.00	0.73	HandFinish1	BEB-2017-2-11
180	QC	15 pcs		11/10/17	0.00	0.00	QC7	38
190	Packaging	15 pcs		11/10/17	0.00	0.00	Packaging3	9-89
200	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	DAS

Part Op 100 - 1-Cut D4695-5F as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Bend as per dwg
150 - QC5- Inspect part completeness to step on W/O
160 - Chemical Conversion Coat per QSI005 4.1
180 - QC7-Inspect Chemical Conversion Coat
190 - Identify as per dwg & Stock Location: _____
200 - QC21- Final Inspection - Work Order Release

DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	2	72	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Dispatching ☐	Other ☐
	Large Fab ☐	Composite ☐			

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation

D4695-6

Start up Operation

Mfg Date: 11/11/17
Job No: 167156

PART NO:
Revision:
Operation:
Change No:

channel

S009010

DART AEROSPACE

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Weld
Wrong Stock Pulled
Out of Sequence
Off-set
Mislabeled
Fit/Function
Misaligned/off center

tioned Wrong
...side Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

Root Cause		OTHER :	
Environment ☐	No Re-verification ☐	Pressur ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre N ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kin ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		

